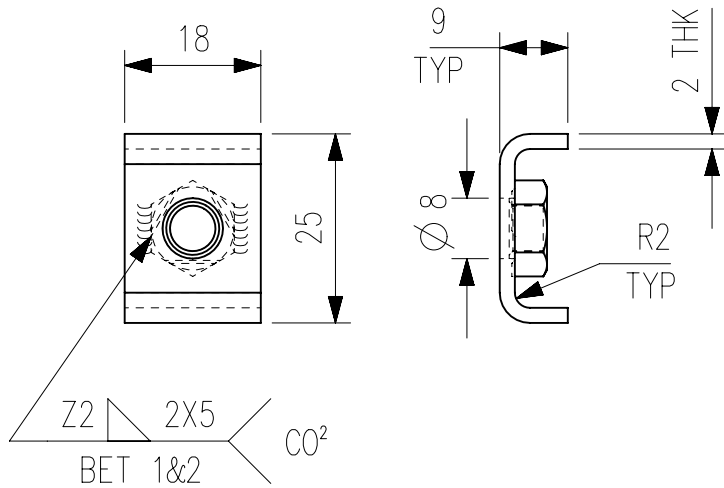
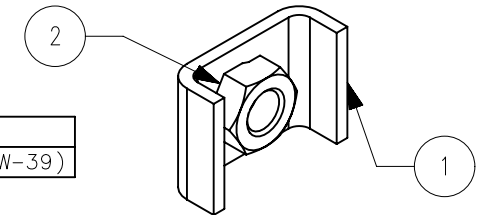




PROCUREMENT CONDITION:-

PART NO	FINISH
0A7544328C91	BARE METAL WITH OIL (DW-36/DW-39)

SURFACE AREA:1904 mm²



PART LIST:-

SR. NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.	WT/ASSY
1	007544323C1	RELAY MOUNTING BKT	MM 11D 2mm THK AS PER M&M G000169	1	0.02
2	STD	M6X1 WELD NUT	CLASS 6 AS PER IS:8856	1	--

TOTAL CO₂ WELD LENGTH Z2 =10mm AS PER PS:608

NOTE:

THE IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART

ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.

PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.

PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS									
LINEAR IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f FINE (X,XXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM (X,XX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE (X,X)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8
ANGULAR IN deg.	OVER	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
	UPTO	10	50	120	400				
f FINE (X,XXX)		± 1°	± 0° 30'	± 0° 20'	± 0° 15'	± 0° 5'			
m MEDIUM (X,XX)		± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'			
c COARSE (X,X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'			
v VERY COARSE (X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'			

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER17C0003971

PART NO.:

007544328C91

PART NAME :

RELAY MOUNTING BRACKET ASSY

MATERIAL :

REFER BOM

HEAT TREATMENT :

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	DP		24/10/16	MSTAR
DESIGNER	TRD		24/10/16	SCALE 1:1
CHECKER	OVK		24/10/16	SHEET 1 OF 1
APPR.BY	BP		24/10/16	UNIT QTY.: 1/TR
ALL DIMENSIONS ARE IN mm.				WT: 0.0200 Kg.
IF IN DOUBT, ASK				CHECK DRG WITH LATEST CHANGE No

ER17C0003971	AB	-	PRODUCTION RELEASE	DS	VS	RNM	8/01/18
ECN16P001153	AA		SEPARATE DRAWING MADE AND PROCUREMENT CONDITION ADDED	TRD	OVK	BP	24/10/16
ER NO	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE